

## SELF-PROPELLED SCISSOR LIFTS OPERATOR'S MANUAL

*with Maintenance Information* (For JCPT1218DC / JCPT1418DC)



Zhejiang Dingli Machinery Co., Ltd.

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## Version of the Record

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#### Important

Read, understand and obey these safety rules and operating instructions before operating this machine.

Only trained and authorized personnel shall be permitted to operate this machine. This manual should be considered a permanent part of your machine and should remain with the machine at all times. If you have any questions, please call DINGLI Machinery.

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#### **Owners, Users and operators:**

We appreciate your choice of our machine for your application. Our number one priority is user safety, which is best achieved by our joint efforts. We feel that you make a major contribution to safety if you, as the equipment users and operators:

- 1 Comply with employer, job site and governmental rules.
- 2 Read, understand and follow the instructions in this and other manuals supplied with this machine.
- 3 Use good safe work practices in a commonsense way.
- 4 Only have trained / certified operators, directed by informed and knowledgeable supervision, running the machine.

If there is anything in this manual that is not clear or which you believe should be added, please contact us.

#### Contact us:

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#### Danger

Failure to obey the instructions and safety rules in this manual will result in death or serious injury.

## Do Not Operate Unless:

✓ You learn and practice the principles of safe machine operation contained in this operator's manual.

1 Avoid hazardous situations.

Know and understand the safety rules before going on to the next section.

- 2 Always perform a pre-operation inspection.
- 3 Always perform function tests prior to use.
- 4 Inspect the workplace.
- 5 Only use the machine as it was intended.

 You read, understand and obey the manufacturer's instructions and safety rules— safety and operator's manuals and machine decals.

 You read, understand and obey employer's safety rules and worksite regulations.

You read, understand and obey all applicable governmental regulations.

 You are properly trained to safely operate the machine.

## **Decal Legend**

DINGLI product decals use symbols, color coding and signal words to identify the following:

Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

**A DANGER** Red—used to indicate the presence of an imminently hazardous situation which, if not avoided, will result in death or serious injury.

**WARNING** Orange—used to indicate the presence of a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION** Yellow with safety alert symbol- used to indicate the presence of a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.

**NOTICE** Blue without safety alert symbol—used to indicate the presence of a potentially hazardous situation which, if not avoided, may result in property damage.

# The relevant conditions of using the equipment

The surface of work ground should be flat and hard with no obstacles in air and the safety distance between the equipment and high-tension line is adequate.

The environment temperature should be within -20°C~40°C; Height above sea level ≤1000m.

The environment humidity  $\leq$  90%.

Electrical power: AC 110~230V±10%, 50~60Hz.

#### **Intended Use**

This machine is intended to be used only to lift personnel, along with their tools and materials to an aerial work site.

## Safety Sign Maintenance

Replace any missing or damaged safety signs. Keep operator safety in mind at all times. Use mild soap and water to clean safety signs. Do not use solvent-based cleaners because they may damage the safety sign material.

## ▲ Electrocution Hazards

This machine is not electrically insulated and will not provide protection from contact with or proximity to electrical current.



Maintain safe distances from electrical power lines and apparatus in accordance with applicable governmental regulations and the following chart.

Voltage Phase to Phase	Minimum Safe Approach Distance Meters
0 to 300V	Avoid Contact
300V to 50kV	3.05
50kV to 200kV	4.60
200kV to 350kV	6.10
350kV to 500kV	7.62
500kV to 750kV	10.67
750kV to 1000kV	13.72

Allow for platform movement, electrical line sway or sag and beware of strong or gusty winds.

Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.

Do not operate the machine during lightning or storms.

Do not use the machine as a ground for welding.

## A Tip-over Hazards

Occupants, equipment and materials must not exceed the maximum platform capacity or the maximum capacity of the platform extension.

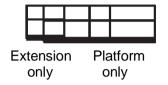
#### Maximum capacity – JCPT1218DC

Maximum occupants (Indoor use)	4	
Maximum occupants (Outdoor use)	2	
Platform allowable maximum load	454kg	
Extension deck allowable maximum load	136kg	
Maximum capacity – JCPT1418DC		

Maximum occupants (Indoor use)	3
Maximum occupants (Outdoor use)	2

Platform allowable maximum load 363kg

Extension deck allowable maximum load 136kg



## Work Area Safety

Do not raise the platform unless the machine is on a firm, level surface.

Do not drive over 0.45 km/h with the platform raised.



Do not depend on the tilt alarm as a level indicator. The tilt alarm sounds on the chassis and in the platform when the machine is on a slope.

If the tilt alarm sounds:

Lower the platform. Move the machine to a firm, level surface. If the tilt alarm sounds when the platform is raised, use extreme caution to lower the platform.

For outdoor use machine, do not raise the platform when wind speeds may exceed 12.5 m/s. If wind speeds exceed 12.5 m/s when the platform is raised, lower the platform and do not continue to operate the machine.

Do not operate the machine in strong or gusty winds. Do not increase the surface area of the platform or the load. Increasing the area exposed to the wind will decrease machine stability.



Do not use the platform controls to free a platform that is caught, snagged or otherwise prevented from normal motion by an adjacent structure. All personnel must be removed from the platform before attempting to free the platform using the ground controls.

Use extreme care and slow speeds while driving the machine in the stowed position across uneven terrain, debris, unstable or slippery surfaces and near holes and drop-offs.

Do not drive the machine on or near uneven terrain, unstable surfaces or other hazardous conditions with the platform raised.

Do not push off or pull toward any object outside of the platform.



#### Maximum allowable manual force

Model	Application		Maximum occupants
JCPT1218DC	Outdoor	400N	2
JCPTIZIODC	Indoor	400N	4
JCPT1418DC	Outdoor	400N	2
JCP11410DC	Indoor	400N	3

Do not use the machine as a crane.

Do not place or attach fixed or overhanging

loads to any part of this machine.

Do not push the machine or other objects with the platform.

Do not contact adjacent structures with the platform.

Do not alter or disable the limit switches.

Do not tie the platform to adjacent structures.

Do not place loads outside the platform perimeter.



Do not alter or disable machine components that in any way affect safety and stability.

Do not replace items critical to machine stability with items of different weight or specification.

Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability. Each battery must weigh 45 kg. The batteries must weigh a minimum of 360 kg.

Do not modify or alter an aerial work platform without prior written permission from the manufacturer. Mounting attachments for holding tools or other materials onto the platform, toe boards or guard rail system can increase the weight in the platform and the surface area of the platform or the load.

Do not place ladders or scaffolds in the platform or against any part of this machine.

Do not transport tools and materials unless they are evenly distributed and can be safely handled by person(s) in the platform.

Do not use the machine on a moving or mobile surface or vehicle.

Be sure all tires are in good condition, air-filled tires are properly inflated and lug nuts are properly tightened.

#### A Crushing Hazards

Keep hands and limbs out of scissors.

Keep hands clear when folding rails.

Use common sense and planning when operating the machine with the controller from the ground. Maintain safe distances between the operator, the machine and fixed objects.

Maintain a firm grasp on the platform rail when removing the rail pins. Do not allow the platform guard rails to fall.

#### A Operation on Slopes Hazards

Do not drive the machine on a slope that exceeds the slope and side slope rating of the machine.

Slope rating applies to machines only in the stowed position.

#### Maximum slope rating, stowed position

Extension deck uphill	40%
Extension deck downhill	15%
Side slope	40%

Note: Slope rating is subject to ground conditions and adequate traction.

#### A Fall Hazards

The guard rail system provides fall protection. During operation, occupants in the platform must wear a full body harness with a lanyard attached to an authorized lanyard anchorage point. Attach only one (1) lanyard per lanyard anchorage point.

Do not sit, stand or climb on the platform guard

rails. Maintain a firm footing on the platform floor at all times.



Do not climb down from the platform when raised.

Keep the platform floor clear of debris.

Close the entry gate before operating.

Do not operate the machine unless the guard rails are properly installed and the entry is secured for operation.

Do not enter or exit the platform unless the machine is in the stowed position.

#### A Collision Hazards



Be aware of limited sight distance and blind spots when driving or operating.

Be aware of extended platform position(s) when moving the machine.

Check the work area for overhead obstructions or other possible hazards.



Be aware of crushing hazards when grasping the platform guard rail.

Operators must comply with employer, job site and governmental rules regarding use of

personal protective equipment.

Observe and use color-coded direction arrows on the platform controls and platform decal plate for drive and steer functions.

Do not operate a machine in the path of any crane or moving overhead machinery unless the controls of the crane have been locked out and/or precautions have been taken to prevent any potential collision.

No stunt driving or horseplay while operating a machine.

Do not lower the platform unless the area below is clear of personnel and obstructions.



Limit travel speed according to the condition of the ground surface, congestion, slope, location of personnel, and any other factors which may cause collision.

## A Component Damage Hazards

Do not use any battery or charger greater than 48V to charge the battery.

Do not use the machine as a ground for welding.

## **A** Explosion and Fire Hazards

Do not operate the machine in hazardous locations or locations where potentially flammable or explosive gases or particles may be present.

## Damaged Machine Hazards

Do not use a damaged or malfunctioning machine.

Conduct a thorough pre-operation inspection of the machine and test all functions before each work shift. Immediately tag and remove from service a damaged or malfunctioning machine.

Be sure all maintenance has been performed as specified in this manual.

Be sure all decals are in place and legible.

Be sure the operator's manual is complete, legible and in the storage container located in the platform.

## A Bodily Injury Hazard

Always operate the machine in a well-ventilated area to avoid carbon monoxide poisoning.

Do not operate the machine with a hydraulic oil or air leak. An air leak or hydraulic leak can penetrate and/or burn skin.

Improper contact with components under any cover will cause serious injury. Only trained maintenance personnel should access compartments. Access by the operator is only advised when performing a pre-operation inspection. All compartments must remain closed and secured during operation.

## A Outrigger Safety

Do not lower the outriggers unless the machine is on a firm surface. If the ground does not meet the requirements specified of the relevant regulations, sufficient ground preparation shall be carried out in advance to confirm its safety before operation. Avoid drop-offs, holes, unstable or slippery surfaces and other possible hazardous conditions.



In case of special (soft or inclined) ground, the wood or steel pad suitable for the ground must be used under the support plate, and it must be firm and not cave in during the operation.

When using the backing plate, the backing plate must be of a solid structure that can fully withstand the pressure of the supporting leg. If the steel plate is set under the support plate, it should be used with small deformation.

When the auto level function is not being used and the outriggers are being lowered individually, the steer-end outriggers must be lowered first.

Do not raise the platform unless the machine is level. Do not set the machine up on a surface where it cannot be leveled using only the outriggers.

Do not raise the platform unless all four outriggers are properly lowered, the footpads are in firm contact with the ground and the machine is level.

Do not adjust the outriggers while the platform is raised.

Do not drive while the outriggers are lowered.

## A Battery Safety

#### A Burn Hazard



Batteries contain acid. Always wear protective clothing and eye wear when working with

#### batteries.

Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

#### **A** Explosion Hazard



Keep sparks, flames and lighted tobacco away from batteries. Batteries emit explosive gas.

The battery tray should remain open during the entire charging cycle.

Do not contact the battery terminals or the cable clamps with tools that may cause sparks.

#### Component Damage Hazard

Do not use any battery charger greater than 48V to charge the batteries.

#### Electrocution/ Burn Hazard



Connect the battery charger to a grounded, AC 3-wire electrical outlet only.

Inspect daily for damaged cords, cables and wires.

Replace damaged items before operating.

Avoid electrical shock from contact with battery terminals. Remove all rings, watches and other jewelry.

#### A Tip-over Hazard

Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability. Each battery must weigh 45 kg. The batteries must weigh a minimum of 360 kg.

#### Lifting Hazard

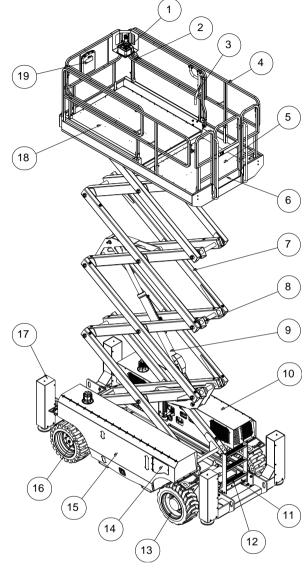
Use the appropriate number of people and proper lifting techniques when lifting batteries.

#### Lockout after Each Use

- 1 Select a safe parking location firm level surface, clear of obstruction and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Push in the red Emergency Stop buttons to "off" position.
- 5 Push in the main power switch to "off" position.
- 6 Chock the wheels.
- 7 Charge the batteries.

## Legend

## Legend



- 1 Platform controls
- 2 Lanyard anchorage point
- 3 Platform extension lock handle
- 4 Platform guard rails
- 5 Main Platform
- 6 Platform entry gate
- 7 Scissor Arms
- 8 Safety arm
- 9 Lift Cylinder
- 10 Batteries tray

- 11 Emergency lowering knob
- 12 Entry ladder
- 13 Non-steer tire
- 14 Ground controls
- 15 Hydraulic tank tray
- 16 Steer tire
- 17 Outrigger housing (if equipped)
- 18 Platform extension
- 19 Manual storage container

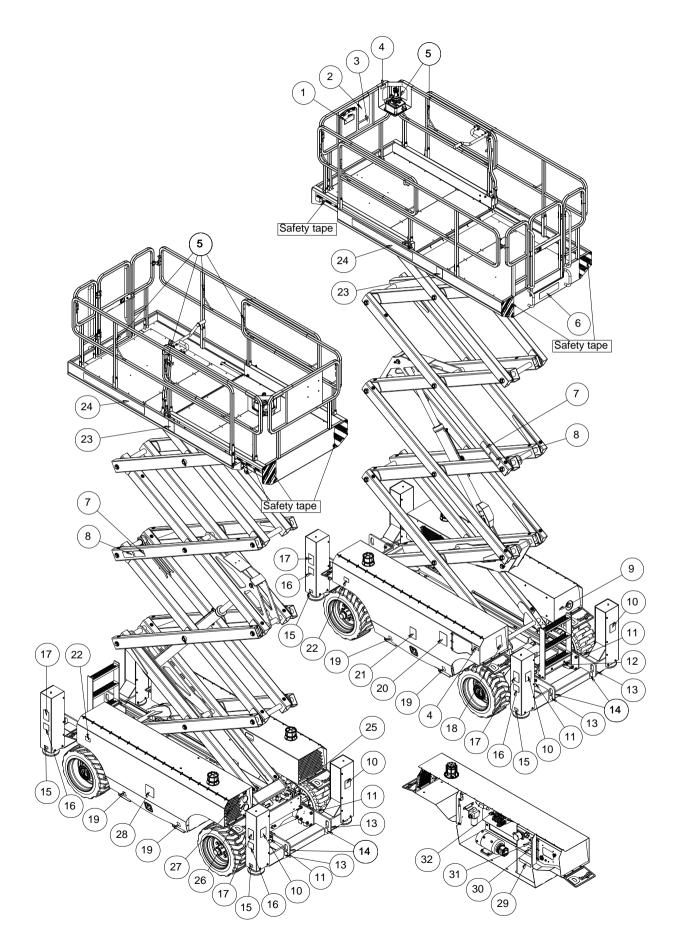
## **Decal Inspection**

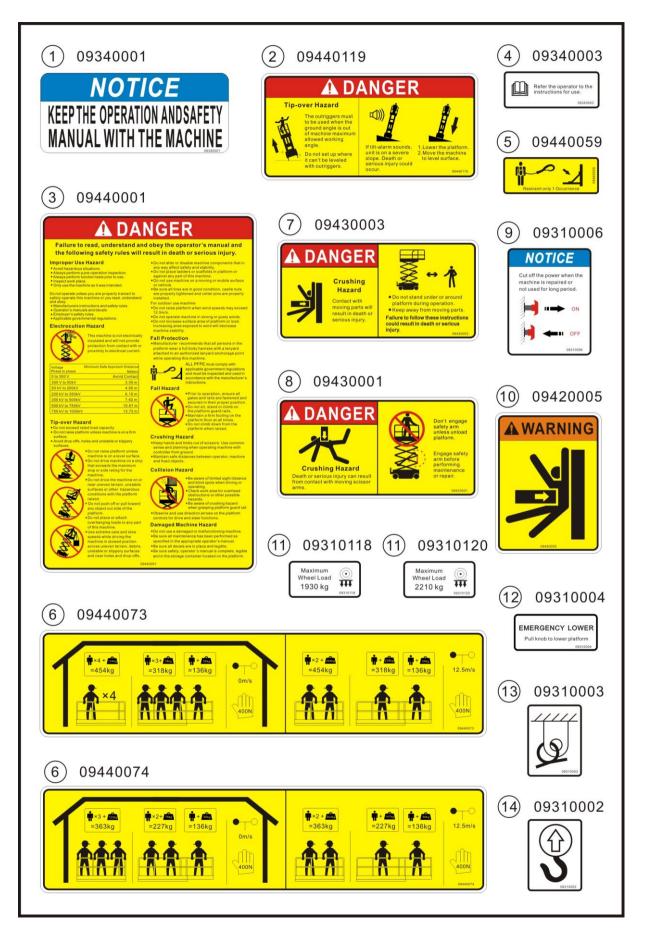
Use the pictures on the next page to verify that all decals are legible and in place.

Below is a numerical list with quantities and descriptions.

No.	Part No.	Description	Qty.	Remark
1	09340001	Decal, Notice-Keep the manual with the machine	1	
2	09440119	Decal, Danger-Tip-over hazard, tilt-alarm	1	
3	09440001	Decal, Danger-General safety rules	1	
4	09340003	Decal, Instructions-Refer the operator to the instructions for use	2	
5	09440059	Decal, Label-Lanyard anchorage point	8	
6	09440073	Decal, Label-Capacity 454kg	1	For: JCPT1218DC
6	09440074	Decal, Label-Capacity 363kg	1	For: JCPT1418DC
7	09430003	Decal, Danger-Keep away from moving parts	2	
8	09430001	Decal, Danger-Safety arm	2	
9	09310006	Decal, Notice-Main power switch operation	1	
10	09420005	Decal, Warning-Collision hazard	4	
11	09310118	Decal, Instructions-Maximum wheel load 1930kg	4	For: JCPT1218DC
	09310120	Decal, Instructions-Maximum wheel load 2210kg	4	For: JCPT1418DC
12	09310004	Decal, Instructions-Emergency lower	1	
13	09310003	Decal, Instructions-Tie down point	4	
14	09310002	Decal, Instructions-Lift point	4	
15	09310122	Decal, Instructions-Maximum outrigger load 1930kg	4	For: JCPT1218DC
15	09310124	Decal, Instructions-Maximum outrigger load 2210kg	4	For: JCPT1418DC
16	09410157	Decal, Symbols-Outrigger using warning	4	
17	09410069	Decal, Warning-Crushing hazard, outrigger	4	
18	09210001	Nameplate, Manufacturer serial number	1	
19	09310001	Decal, Instructions-Forklift pockets	4	
20	09410003	Decal, Warning-Inspected and operation properly	1	

No.	Part No.	Description	Qty.	Remark
21	09410071	Decal, Warning-Injection hazard	1	
22	09540001	Decal, Label-CE	2	
23	09440007	Decal, Caution-Max. manual force 400N	2	
24	09640017	Decal, Cosmetic-JCPT1218DC	2	For: JCPT1218DC
24	09640018	Decal, Cosmetic-JCPT1418DC	2	For: JCPT1418DC
25	09410005	Decal, Danger-Do not alter or disable limit switch	1	
26	09310219	Decal, Instructions-Battery charger	1	
27	09310217	Decal, Instructions-Power to platform	1	
28	09410001	Decal, Danger-Explosion/burn hazard	1	
29	09310054	Decal, Instructions-Hydraulic	1	
30	09310053	Decal, Instructions-Lowest oil level	1	
31	09310052	Decal, Instructions-Highest oil level	1	
32	09410106	Decal, Caution-Pressurized vessel. Discharge prior to disassembly	1	







## **Specifications**

#### Model JCPT1218DC

Height, working maxim	um 12m
Height, platform maxim	um 10m
Height, stowed maximu Rails up	im 2.59m
Height, stowed maximu Rails folded	m 1.82m
Width, standard tires	1.76m
Length, platform retract Models without outrigge	⊀ 1um
Length, platform retract Models with outriggers	ed 3.84m
Length, platform extend Models without outrigge	
Length, platform extend Models with outriggers	ded 4.81m
Platform dimensions Platform length × width	2.88×1.52m
Platform extension leng	1.43m
Maximum load capacity	v 454kg
Maximum wind speed	12.5m/s
Wheelbase	2.29m
Turning radius (outside	) 4.85m
Turning radius (inside)	2.15m
Ground clearance	24cm
Power source	8 batteries, 6V,315AH
System voltage	48V
Weight	See Serial Label
(Machine weights vary w	ith option configurations)
Controls	Proportional

AC outlet in platform	Standard	
Maximum hydraulic pressure (functions)	240bar	
Tire size - standard tires	Ф26×12-16.5	
Airborne noise emissions	<70dB	
Maximum sound level at norma workstations (A-weighted)	l operating	
Extension deck uphill	40%	
Extension deck downhill	15%	
Side slope	40%	
Note: Slope rating is subject to ground conditions and adequate traction.		
Maximum working slope	X-1.5°,Y-3°	
Drive speeds		
Stowed maximum, forward	6.3km/h	
Stowed maximum, reverse	5.4km/h	
Platform raised, maximum	0.45km/h	
Floor loading information		
Tire load, maximum	1930kg	
Outrigger load, maximum	1930kg	
Tire contact pressure	945.5kPa	
Outrigger contact pressure	602kPa	
Occupied floor pressure	8.5kPa	

Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.

Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.

## **Specifications**

#### Model JCPT1418DC

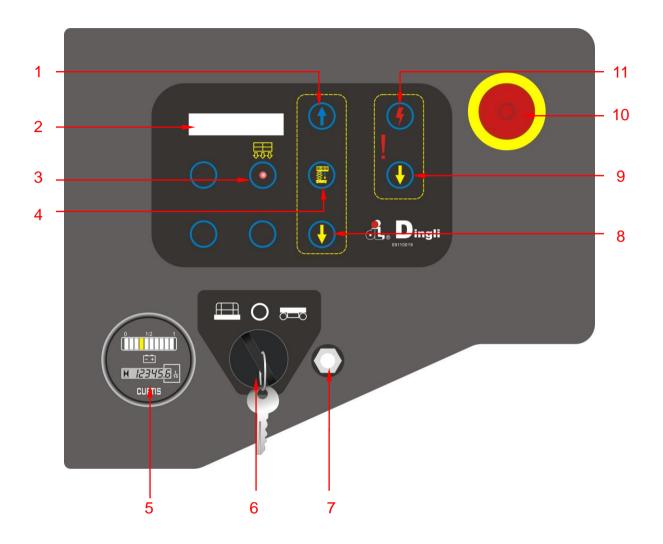
Height, working maxim	um 14.3m	
Height, platform maxim	um 12.3m	
Height, stowed maximu Rails up	ım 2.74m	
Height, stowed maximu Rails folded	im 1.97m	
Width, standard tires	1.76m	
Length, platform retract Models without outrigge		
Length, platform retract Models with outriggers	ed 3.84m	
Length, platform extend Models without outrigge		
Length, platform extend Models with outriggers	ded 4.81m	
Platform dimensions Platform length × width	2.88×1.52m	
Platform extension leng	th 1.43m	
Maximum load capacity	v 363kg	
Maximum wind speed	12.5m/s	
Wheelbase	2.29m	
Turning radius (outside	) 4.85m	
Turning radius (inside)	2.15m	
Ground clearance	24cm	
Power source	8 batteries, 6V,315AH	
System voltage	48V	
Weight	See Serial Label	
(Machine weights vary with option configurations)		
Controls	Proportional	

AC outlet in platform	Standard
Maximum hydraulic pressure (functions)	240bar
Tire size - standard tires	Ф26×12-16.5
Airborne noise emissions	<70dB
Maximum sound level at normal operating workstations (A-weighted)	
Extension deck uphill	40%
Extension deck downhill	15%
Side slope	40%
Note: Slope rating is subject to ground conditions and adequate traction.	
Maximum working slope	X-1.5°,Y-3°
Drive speeds	
Stowed maximum, forward	6.3km/h
Stowed maximum, reverse	5.4km/h
Platform raised, maximum	0.45km/h
Floor loading information	
Tire load, maximum	2210kg
Outrigger load, maximum	2210kg
Tire contact pressure	1065kPa
Outrigger contact pressure	678kPa
Occupied floor pressure	9.5kPa

Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.

Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.

## **Ground Control Panel**



- 1 Platform up button
- 2 Display
- 3 Overload indicator light
- 4 Lift function enable button
- 5 Battery gauge & hour meter
- 6 Key switch

- 7 Circuit breaker
- 8 Platform down button
- 9 Emergency lowering down button
- 10 Red Emergency Stop button
- 11 Emergency lowering down enable button

## **Ground Control Panel**

1 Platform up button

Press this button and the platform will lift.

2 Display

**Diagnostic readout** 

3 Overload indicator light

Light on indicates when overloaded.

4 Lift function enable button

Press this button to activate the lift function.

5 Battery gauge & hour meter

Battery gauge & hour meter is used to Display the Working Hours and Battery level.

6 Key switch

Turn the key switch to the platform position and the platform controls will operate.

Turn the key switch to the off position and the machine will be off. Turn the key switch to the base position and the ground controls will operate. 7 Circuit breaker

When the current was overloaded, the circuit breaker will cut off the circuit.

8 Platform down button

Press this button and the platform will lower

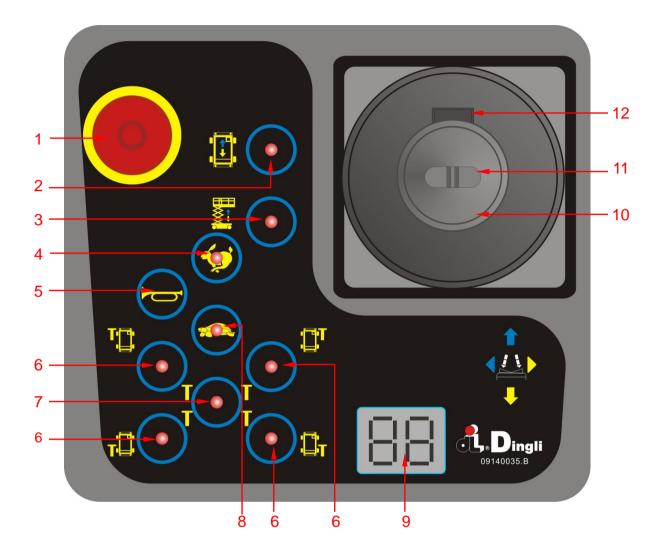
- 9 Emergency lowering down button
   Press this button and the platform will lower
- 10 Red Emergency Stop button

Push in the red Emergency Stop button to the off position to stop all functions. Pull out the red Emergency Stop button to the on position to operate the machine.

11 Emergency lowering down enable button

Press this button to activate the Emergency down function.

## **Platform Controls**



- 1 Red Emergency Stop button
- 2 Drive function select button
- 3 Lift function select button
- 4 High speed select button
- 5 Horn button
- 6 Outrigger function enable button

- 7 Outrigger auto level button
- 8 Torque speed select button
- 9 LED readout screen
- 10 Proportional control handle
- 11 Thumb rocker switch for steer function
- 12 Function enable switch

#### **Platform Control Panel**

1 Red Emergency Stop button

Push in the red Emergency Stop button to the off position to stop all functions. Pull out the red Emergency Stop button to the on position to operate the machine.

2 Drive function select button

Press this button to activate the drive function.

3 Lift function select button

Press this button to activate the lift function.

4 High speed select button

Press this button to activate the fast drive function.

5 Horn button

Press this button and the horn will sound.

Release the button and the horn will stop.

6 Outrigger function enable button

Press this button to activate the individual outrigger up/down function.

7 Outrigger auto level button

Press this button to activate the auto level function.

8 Torque speed select button

Press this button to activate the slow drive function.

9 LED readout screen

Diagnostic readout.

10 Proportional control handle

Lift function: Press and hold the function enable switch to enable the lift function on the platform control handle. Move the control handle in the direction indicated by the blue arrow and the platform will raise. Move the control handle in the direction indicated by the yellow arrow and the platform will lower. The descent alarm should sound while the platform is lowering.

Drive function: Press and hold the function enable switch to enable the drive function on the platform control handle. Move the control handle in the direction indicated by the blue arrow on the control panel and the machine will move in the direction that the blue arrow points. Move the control handle in the direction indicated by the yellow arrow on the control panel and the machine will move in the direction that the yellow arrow points.

Outrigger extendable / retractable function: Press and hold the function enable switch to enable the Outrigger extend/ retract function on the platform control handle. Move the control handle in the direction indicated by the yellow arrow and the outrigger will extend. Move the control handle in the direction indicated by the blue arrow and the outrigger will retract.

11 Thumb rocker switch

Press the thumb rocker switch in either direction to activate steer function.

12 Function enable switch

Press and hold the function enable switch to enable the drive/lift function.

## **Pre-operation Inspection**



#### **Do Not Operate Unless:**

- You learn and practice the principles of safe machine operation contained in this operator's manual.
- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.

# Know and understand the pre-operation inspection before going on to the next section.

- 3 Inspect the workplace.
- 4 Always perform function tests prior to use.
- 5 Only use the machine as it was intended.

## **Fundamentals**

It is the responsibility of the operator to perform a pre-operation inspection and routine maintenance.

The pre-operation inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests.

The pre-operation inspection also serves to determine if routine maintenance procedures are required. Only routine maintenance items specified in this manual may be performed by the operator.

Refer to the list on the next page and check each of the items.

If damage or any unauthorized variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications. After repairs are completed, the operator must perform a pre-operation inspection again before going on to the function tests.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in this manual.

#### **Pre-operation Inspection**

#### **Pre-operation Inspection**

- Be sure that the operator's manual are complete, legible and in the storage container located in the platform.
- Be sure that all decals are legible and in place. See Decals section.
- Check for hydraulic oil leaks and proper oil level. Add oil if needed. See Maintenance section.
- Check for battery fluid leaks and proper fluid level. Add distilled water if needed.
   See Maintenance section.

Check the following components or areas for damage, improperly installed or missing parts and unauthorized modifications:

- Electrical components, wiring and electrical cables
- Hydraulic hoses, fittings, cylinders and manifolds
- Battery pack and connections
- Drive motors
- □ Wear pads
- □ Tires and wheels
- □ Ground strap
- Limit switches, alarms and horn
- Nuts, bolts and other fasteners
- Platform overload components
- Platform entry gate
- Beacon (if equipped)
- □ Safety arm
- Platform extension(s)
- Scissor pins and retaining fasteners
- Platform control joystick
- Brake release components
- □ Pothole guard

Check entire machine for:

- Cracks in welds or structural components
- Dents or damage to machine
- Be sure that all structural and other critical components are present and all associated fasteners and pins are in place and properly tightened
- Be sure side rails are installed and rail pins and bolts are fastened.
- Be sure that the chassis trays are closed and latched and the batteries are properly connected.

Note: If the platform must be raised to inspect the machine, make sure the safety arm is in place. See Operating Instructions section.

## Workplace Inspection



#### **Do Not Operate Unless:**

✓ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Inspect the workplace.

Know and understand the workplace inspection before going on to the next section.

- 4 Always perform function tests prior to use.
- 5 Only use the machine as it was intended.

#### **Fundamentals**

The workplace inspection helps the operator determine if the workplace is suitable for safe machine operation. It should be performed by the operator prior to moving the machine to the workplace.

It is the operator's responsibility to read and remember the workplace hazards, then watch for and avoid them while moving, setting up and operating the machine.

#### **Workplace Inspection**

Be aware of and avoid the following hazardous situations:

- Drop-offs or holes
- Bumps, floor obstructions or debris
- Sloped surfaces
- Unstable or slippery surfaces
- Overhead obstructions and high voltage conductors
- Hazardous locations
- Inadequate surface support to withstand all load forces imposed by the machine
- Wind and weather conditions
- The presence of unauthorized personnel
- Other possible unsafe conditions



#### **Do Not Operate Unless:**

You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Inspect the workplace.
- 4 Always perform function tests prior to use.

## Know and understand the function tests before going on to the next section.

5 Only use the machine as it was intended.

#### **Fundamentals**

The function tests are designed to discover any malfunctions before the machine is put into service.

The operator must follow the step-by-step instructions to test all machine functions.

A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service. Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

After repairs are completed, the operator must perform a pre-operation inspection and function tests again before putting the machine into service.

- 1 Select a test area that is firm, level and free of obstruction.
- 2 Be sure the battery pack is connected.

#### At the Ground Controls

- 3 Pull out main power switch to "on" position.
- 4 Pull out the platform and ground red Emergency Stop button to the on position.
- 5 Turn the key switch to ground control.
- 6 Observe the display on the ground controls.
- Result: The display will come on and display SYSTEM READY.

#### **Test Emergency Stop**

- 7 Push in the ground red Emergency Stop button to the off position.
- Result: No functions should operate.
- 8 Pull out the red Emergency Stop button to the on position.

## Test Up/Down Functions and Function Enable

A buzzer with different sound frequency is controlled in central system. The descent alarm sounds at 60 beeps per minute. The descent delay alarm sounds at 180 beeps per minute. The alarm that goes off when the machine is not level sounds at 180 beeps per minute. An optional automotive-style horn is also available.

- 9 Do not press the lift function enable button. Press and hold the platform up/down button.
- $\odot\;$  Result: No function should operate.
- 10 Press and hold the lift function enable button. Press and hold the platform up button.
- $\odot$  Result: The platform should rise.

- 11 Press and hold the lift function enable button. Press and hold the platform down button.
- Result: The platform should lower the descent alarm should sound while the platform is lowering. The platform stop at the height is approximately 2.0 m from the ground. The descent delay alarm will sound.

Note: Be sure the area below the platform is clear of personnel and obstructions before continuing.

- 12 Press and hold the lift function enable button. Press and hold the platform down button.
- Result: The platform should lower to end.
   The descent alarm should sound while the platform is lowering.

#### **Test the Emergency Lowering**

- 13 Activate the up function and raise the platform approximately 60 cm.
- 14 Pull the emergency lowering knob located the entry ladder end.
- Result: The platform should lower. The descent alarm will not sound.

#### **Test the Auxiliary Lowering**

- 15 Activate the up function and raise the platform approximately 60 cm.
- 16 Push in the red Emergency Stop button to the off position.
- 17 Pull out the ground red Emergency Stop button to the on position.
- 18 Press and hold the emergency lowering down enable button. Press and hold the emergency lowering down button.
- $\odot\,$  Result: The platform should lower.
- 19 Turn the key switch to platform control.

#### At the Platform Controls

#### **Test Emergency Stop**

- 20 Push in the platform red Emergency Stop button to the off position.
- $\odot\,$  Result: No functions should operate.
- 21 Pull the red Emergency Stop button out to the on position.
- Result: The LED indicator light should come on.

#### **Test the Horn**

- 22 Push the horn button.
- $\odot\,$  Result: The horn should sound.

#### Test Up/Down Functions and Function Enable

- 23 Do not hold the function enable switch on the control handle.
- 24 Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.
- $\odot\,$  Result: No functions should operate.
- 25 Press the lift function select button.
- 26 Press and hold the function enable switch on the control handle.
- 27 Slowly move the control handle in the direction indicated by the blue arrow.
- $\odot$  Result: The platform should raise.
- 28 Release the control handle.
- Result: The platform should stop raising.
- 29 Press and hold the function enable switch. Slowly move the control handle in the direction indicated by the yellow arrow.
- Result: The platform should lower. The descent alarm should sound while the platform is lowering.

#### **Test the Steering**

Note: When performing the steer and drive function test, stand in the platform facing the steer end of the machine.

- 30 Press the drive function select button. The indicator light should turn on.
- 31 Press and hold the function enable switch on the proportional control handle.Depress the thumb rocker switch on top of the proportional control handle in the direction identified by the blue triangle on the control panel.
- Result: The steer wheels should turn in the direction that the blue triangle points on the control panel.
- 32 Press and hold the function enable switch on the proportional control handle.Depress the thumb rocker switch in the direction identified by the yellow triangle on the control panel.
- Result: The steer wheels should turn in the direction that the yellow triangle points on the control panel.

#### **Test Drive and Braking**

- 33 Press and hold the function enable switch on the proportional control handle.
- 34 Slowly move the proportional control handle in the direction indicated by the blue arrow on the control panel until the machine begins to move, then return the proportional control handle to the center position.
- Result: The machine should move in the direction that the blue arrow points on the control panel, then come to an abrupt stop.
- 35 Press and hold the function enable switch on the proportional control handle.
- 36 Slowly move the proportional control handle in the direction indicated by the yellow arrow on the control panel until the

machine begins to move, then return the proportional handle to the center position.

- Result: The machine should move in the direction that the yellow arrow points on the control panel, then come to an abrupt stop.
- Note: The brakes must be able to hold the machine on any slope it is able to climb.

#### **Test Limited Drive Speed**

- 37 Press the lift function select button. Raise the platform approximately 2.4 m from the ground.
- 38 Press the drive function select button.
- 39 Press and hold the function enable switch on the proportional control handle slowly move the proportional control handle to the full drive position.
- Result: The maximum achievable drive speed with the platform raised should not exceed 12.5cm/s.
- Result: If the drive speed with the platform raised exceeds 12.5cm/s, immediately tag and remove the machine from service.

#### **Test the Tilt Sensor Operation**

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

- 40 Fully lower the platform.
- 41 Drive both wheels on one side onto an 5cm block.
- 42 Raise the platform approximately 2.4 m from the ground.
- Result: The platform should stop and the tilt alarm will sound at 180 beeps per minute. The platform controls LED readout should display LL.
- 43 Press the drive function select button.
- 44 Press and hold the function enable switch on the control handle.

- 45 Move the proportional control handle in the direction indicated by the blue arrow, then move the proportional control handle in the direction indicated by the yellow arrow.
- Result: The drive function should not work in either direction.
- 46 Press the lift function enable button.
- 47 Lower the platform and drive the machine off the block.

## Test the Outrigger System (if equipped)

- 48 Push and hold the auto level button.
- 49 Press and hold the function enable switch. Activate the proportional control handle in the direction indicated by the yellow arrow.
- The outriggers will extend and level the machine. A beep will sound when the machine is level.
- 50 Push and hold the auto level button.
- 51 Press and hold the function enable switch. Activate the proportional control handle in the direction indicated by the blue arrow.
- The outriggers should retract and return to the stowed position. A beep will sound when the machine is in the stowed position.

#### Test the Oscillate System

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

#### Test the Oscillate System (stowed position)

- 52 Drive the left steer tire up onto a 10 cm high ramp.
- Result: All four tires should maintain firm contact with the ground.
- 53 Drive the right steer tire up onto a 10 cm high ramp.
- $\odot\,$  Result: All four tires should maintain firm

contact with the ground.

Note: Verify that there are no fault codes shown on ground control display.

## Test the Oscillate System (elevated position)

- 54 Press the lift function select button. Raise the platform approximately 2.4 m from the ground.
- 55 Drive the left steer tire into a 10 cm deep hole.
- Result: All four tires should maintain firm contact with the ground.
- 56 Drive the right steer tire into a 10 cm deep hole.
- Result: All four tires should maintain firm contact with the ground.

Note: Verify that there are no fault codes shown on ground control display.



#### **Do Not Operate Unless:**

You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Inspect the workplace.
- 4 Always perform function tests prior to use.
- 5 Only use the machine as it was intended.

#### **Fundamentals**

This machine is a self-propelled hydraulic lift equipped with a work platform on the scissor mechanism. Vibrations emitted by these machines are not hazardous to an operator in the work platform. The machine can be used to position personnel with their tools and supplies at position above ground level and can be used to reach work areas located above and over machinery or equipment.

A full and detailed implementation of EN ISO 13849-1/2 is correctly applied on our MEWP design. SISTEMA, a software tool for PL Calculation Tool, is also used to perform some relatively straightforward calculations on subsystem to determine the overall PL of the system. Reliability data, diagnostic coverage [DC], the system architecture [Category], common cause failure and, where relevant, requirements for software are used to assess the PL to comply with PLr of SRP/CS in Clause 5.11 of EN 280. The Operating Instructions section provides instructions for each aspect of machine operation.

It is the operator's responsibility to follow all the safety rules and instructions in the operator's manual.

Using the machine for anything other than lifting personnel, along with their tools and materials, to an aerial work site is unsafe and dangerous.

Only trained and authorized personnel should be permitted to operate a machine. If more than one operator is expected to use a machine at different times in the same work shift, they must all be qualified operators and are all expected to follow all safety rules and instructions in the operator's manual. That means every new operator should perform a pre-operation inspection, function tests, and a workplace inspection before using the machine.

## **Emergency Stop**

Push in the red Emergency Stop button to the off position at the ground controls or the platform controls to stop all machine functions.

Repair any function that operates when either red Emergency Stop button is pushed in.

#### **Emergency Lowering**

1 Pull the emergency lowering knob.

#### **Operation from Ground**

- 1 Turn the key switch to ground control.
- 2 Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Be sure the battery pack is connected before operating the machine.

#### **To Position Platform**

- 1 Press the lift function enable button.
- 2 Press the platform up/down button to activate the up function or the down function.

Drive and steer functions are not available from the ground controls.

## **Operation from Platform**

- 1 Turn the key switch to platform control.
- 2 Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Be sure the battery pack is connected before operating the machine.

#### **To Position Platform**

- 1 Press the lift function select button.
- 2 Press and hold the function enable switch on the control handle.

3 Activate the proportional control handle in the desired direction.

#### **To Steer**

- 1 Press the drive function select button.
- 2 Press and hold the function enable switch on the control handle.
- 3 Turn the steer wheels with the thumb rocker switch located on the top of the control handle.

#### **To Drive**

- 1 Press the drive function select button.
- 2 Press and hold the function enable switch on the control handle.
- 3 Increase speed: Slowly move the control handle off center.

Decrease speed: Slowly move the control handle toward center.

Stop: Return the control handle to center or release the function enable switch.

Use the direction arrows on the platform controls to identify the direction the machine will travel.

Machine travel speed is restricted when the platform is raised.

Battery condition will affect machine performance. Machine drive speed and function speed will drop when the battery level indicator is flashing.

#### **Drive speed select**

The drive controls can operate in two different drive speed modes. When the torque speed select button light is on, slow drive speed mode is active. When the High speed select button light is on, fast drive speed mode is active.

#### Driving on a slope

Determine the slope and side slope ratings for

the machine and determine the slope grade.

Maximum slope rating, stowed position 40%. Maximum side slope rating, stowed position 40%

Note: Slope rating is subject to ground conditions and adequate traction.

#### To determine the slope grade

Measure the slope with a digital inclinometer or use the following procedure.

You will need:

Carpenter's level

Straight piece of wood, at least 1 m long tape measure

Lay the piece of wood on the slope.

At the downhill end, lay the level on the top edge of the piece of wood and lift the end until the piece of wood is level.

While holding the piece of wood level, measure the distance from the bottom of the piece of wood to the ground.

Divide the tape measure distance (rise) by the length of the piece of wood (run) and multiply by 100.

Example: Run = 3.6 m

Rise = 0.3 m



0.3 m ÷ 3.6 m = 0.083 x 100 = 8.3%

If the slope exceeds the maximum slope or side slope rating, the machine must be winched or transported up or down the slope. See Transport and Lifting section.

## Operation from Ground with Controller

Maintain safe distances between operator, machine and fixed objects.

Be aware of the direction the machine will travel when using the controller.

## **Battery Level Indicator**



Use the LED diagnostic readout to determine the battery level.

## To Extend and Retract Platform

- 1 Lift the platform extension lock handle to the horizontal position.
- 2 Push the platform extension lock handle to extend the platform to the desired position.

Do not stand on the platform extension while trying to extend it.

3 Lower the platform extension lock handle.

## **Outrigger Operation (if equipped)**

- 1 Position the machine below the desired work area.
- 2 Push and hold the outrigger auto level button.
- 3 Press and hold the function enable switch. Activate the proportional control handle in the direction indicated by the yellow arrow. The outriggers will extend and level the machine. A beep will sound when the machine is level.

The indicator light on the lift function enable button will turn on when one but not all outriggers are down. All drive and lift functions are disabled.

The indicator lights on the lift function enable button and on the individual outrigger buttons

will turn off when all the outriggers are in firm contact with the ground.

The drive function is disabled while the outriggers are down.

#### To control individual outriggers

- 1 Push and hold one or more outrigger function enable buttons.
- 2 Press and hold the function enable switch. Activate the proportional control handle in the direction indicated by the yellow arrow. The outriggers will extend and level the machine.

**WARNING** Cannot use the outrigger directly on uneven surface, soft ground, pit edges and slopes greater ground, To avoid the risk of machine tipping, casualties and equipment damage. If it must be used on the above ground, be sure to use wood or steel pad adapt to the ground, and make sure it is firm.

#### How to use the Safety Arm

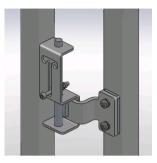
- 1 Raise the platform approximately 4 m from the ground.
- 2 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

**A DANGER** Don't engage the safety arm unless unload the platform.

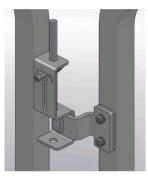
## How to Fold Down the Guardrails

The platform railing system consists of three fold down rail section for the extension deck

and three sections for the main deck. All sections are held in place by four latches.

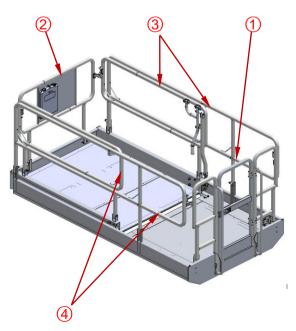


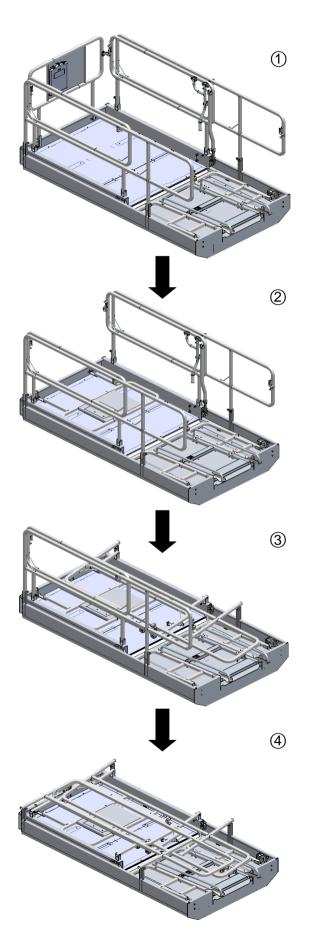
**Closed latch** 



Open latch

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 Opening the latches in the corners the rails have to be folded in correct order of the numbering.





## How to Raise the Guardrails

Follow the fold down instructions but in reverse order.

## After Each Use

- 1 Select a safe parking location firm level surface, clear of obstructions and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Push in the red Emergency Stop buttons to "off" position.
- 5 Push in the main power switch to "off" position.
- 6 Chock the wheels.
- 7 Charge the batteries.

Fault Code	Display	Description	Solution
01	01 Internal ECU Fault	Main ECU system fault	Replace ECU.
02	02 Platform ECU Fault	ECU/Platform communication fault	Check communications cable connections and other wiring. If that does not resolve the problem, try replacing the PCU or ECU.
03	03 MC PEDAL WIRE KO	Motor controller analog signals Fault	check input analog signal.
04	04 MC COIL SHOR. MC-EB	Motor controller brake contactor end Fault	check contactor and brake coil.
05	05 MC LOGIC FAILURE #3	Motor controller logic unit Fault	Replace Motor controller.
06	06 MC CAPACITOR CHARGE	Motor controller capacitor charge Fault	Pre-charge resistance fault. Replace Motor controller.
07	07 MC VMN LOW	Motor controller Power unit Fault	check motor wiring, power unit of Motor controller short circuit.
08	08 Floating Coil Left Fault	Left Floating Coil Fault	Check the connections to the Coil's terminals and make sure they are tight. If so, check the coil itself to see if it is open or shorted.
09	09 Floating Coil Right Fault	Right Floating Coil Fault	Check the connections to the Coil's terminals and make sure they are tight. If so, check the coil itself to see if it is open or shorted.
10	10 MC VACC OUT RANGE	Motor controller Analog signals Error	Analog value is out of the range, calibrate again.
11	11 MC STBY I HIGH	Motor controller Electrical current sensor Fault	Replace Motor controller.
12	12 MC CONTACTOR OPEN	Motor controller Contactor Drive Fault	check if contactor's contact point has been closed and coil's connection is abnormal.
13	13 MC SLIP_PROFILE	Motor controller SLIP setup Error	Parameter setting wrong at 'Hardwaresetting' option.
14	14 Angle Sensor Fault	Angle Sensor Fault	Restart system, Check the wiring, Reset sensor, replace sensor.
15	15 Pressure Sensor Fault	Pressure Sensor Fault	Restart system, Check the wiring, Reset sensor, replace sensor.
16	16 MC AUX DRIV.SHRT.	Motor controller Brake Drive Fault	Motor brake coil has short circuit, Motor controller short circuit
17	17 MC LOGIC FAILURE #1	Motor controller LOGIC unit 1 Fault	Voltage of A10 pin is abnormal, check battery voltage.
18	18 MC LOGIC FAILURE #2	Motor controller LOGIC unit 2 Fault	Replace Motor controller.

Fault Code	Display	Description	Solution
19	19 MC POS. EB. SHORTED	Motor controller Brake Drive Fault	Motor brake coil has short circuit, Motor controller short circuit
20	20 Chassis Start Sw Fault	Chassis Start Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
21	21 Chassis Choke Sw Fault	Chassis Choke Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
22	22 Chassis Up Sw Fault	Chassis Up Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
23	23 Chassis Lift Sw Fault	Chassis Lift Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
24	24 Chassis Down Sw Fault	Chassis Down Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
25	25 Left Turn Switch Fault	Platform Left Turn Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
26	26 Right Turn Switch Fault	Platform Right Turn Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
27	27 Drive Enable Sw Flt	Platform Drive Enable Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
28	28 Off Neutral Drive Joystick	Platform Joystick not inneutral ON at power-up	Self-Check fault, Don't touch Joystick or other button at power-on.
31	31 Platform Choke Sw Fault	Platform Choke Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
32	32 Platform Start Sw Fault	Platform Start Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
33	33 Left Front OutrigSw Flt	Platform Left Front Outrigger Enable Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
34	34 Right Front OutrigSw Flt	Platform Right Front Outrigger Enable Switch ONat power-up	Self-check fault, Don't touch other button at power-on.
35	35 Left Rear OutrigSw Flt	Platform Left Rear Outrigger Enable Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
36	36 Right Rear OutrigSw Flt	Platform Right Rear Outrigger Enable Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
37	37 Auto Level Switch Fault	Platform Outrigger AutoLevel Enable Switch ON at power-up	Self-check fault, Don't touch other button at power-on.
38	38 MC FORW + BACK	Input signal Fault	Receive forward and backward signal at the same time.
39	39 MC INCORRECT START	Input signal Fault	Check Motor controller.

Fault Code	Display	Description	Solution
40	40 MC VACC NOT OK	Analog signals Error	Analog value is out of the range, calibrate again.
41	41 MC CONTACTOR DRIVER	Contactor Drive Fault	Main contactor short circuit.
42	42 MC TH. PROTECTION	Motor controller temperature Fault	Controller temperature exceed 85 degrees.
43	43 Float Limit Switch Fault	Float limit switch fault	Check Float limit Switches (work at the same time), Check wires.
44	44 MC BATTERY LOW	Motor controller Voltage of Battery is Low	Check battery voltage, charger or replace battery.
45	45 MC EEPROM KO	Motor controller Memorizer Fault	Load software again or replace Motor controller.
46	46 MC MOTOR TEMPERAT.	Motor temperature Fault	Motor temperature exceed 150 degrees.
47	47 MC WRONG BATTERY	Voltage setup Error	Voltage setting is wrong, battery voltage is abnormal (beyond ±20%).
48	48 MC THERMIC SENS. KO	Motor controller temperature Fault	Temperature sensor is out of the range.
49	49 MC SMARTDRIVER KO	Motor controller Smart driver Fault	Check parameter, check brake coil, check the pin2 is directly connected to the negative pole, then disconnect the brake.
50	50 MC NO CAN MSG.	Motor controller Inner CAN bus lose	CAN bus lose, replace Motor controller.
51	51 MC AUX DRIV.OPEN	Motor controller Brake Drive Fault	Brake port is disconnected.
52	52 MC ANALOG INPUT	Motor controller Logic unit Fault	Check input signal, or replace Motor controller.
53	53 MC WATCHDOG	Motor controller Watchdog Fault	Replace Motor controller.
54	54 Up Coil Fault	Lift up coil fault	Check wiring, replace coil.
55	55 Down Coil Fault	Lift down coil fault	Check wiring, replace coil.
56	56 Right Turn Coil Fault	Steer right coil fault	Check wiring, replace coil.
57	57 Left Turn Coil Fault	Steer left coil fault	Check wiring, replace coil.
58	58 MC WATCHDOG#2	Motor controller Watchdog Fault	Replace Motor controller.
59	59 MC EMERGENCY	Motor controller A3 port abnormity	Check pin3 signal.
60	60 MC POWER MOS SHORT	Motor controller Power unit short	Replace Motor controller.

Fault Code	Display	Description	Solution
61	61 MC CONTACTOR CLOSED	Contactor drive Fault	Contactor's contact point has been closed, replace contactor
62	62 MC ENCODER ERROR	Motor Encoder Error	Motor Encoder signal abnormal, replace encoder
63	63 MC TILLER OPEN	Input signal Fault	Check input signal or replace Motor controller.
64	64 MC DEAD MAN ABSENT	Motor controller Deadman SW absent	Replace Motor controller.
65	65 MC CURRENT SENS. KO	Motor controller Current sensor Fault	Replace Motor controller.
66	66 MC PUMP VACC NOT OK	Motor controller Lift analog signals Error	Analog value is out of the range, calibrate again.
67	67 MC CURRENT GAIN	Motor controller Current sensor Fault	Replace Motor controller.
68	68 MC LIFT + LOWER	Motor controller Input signal Fault	check lift up and down input signal.
69	69 MC PUMP INC START	Motor controller Recieved lift up analog value, without Deadman signal.	Check wires, Replace Motor controller.
70	70 MC PUMP VMN LOW	Motor controller Pump Power unit Fault	Pump motor has open or loose contacts, Motor controller defective.
71	71 MC PUMP VMN HIGH	Motor controller Pump Power unit Fault	Pump motor has open or loose contacts, Motor controller defective.
72	72 MC PUMP I=0 EVER	Motor controller Pump sensor current =0	Pump unit current coil fault.
73	73 MC WAITING FOR NODE	Motor controller Waiting for node	Check wires
74	74 MC PUMP I NO ZERO	Motor controller Pump sensor current is not 0	Replace Motor controller.
75	75 MC COIL INTERRUPTED	Motor controller coil interrupted	Pump analog voltage exceeds actual voltage by 0.4V.
76	76 MC FLASH CHECKSUM	Motor controller Memorizer Fault	Replace Motor controller, update software again.
77	77 MC KEY OFF SHORTED	Motor controller A10 Voltage Low	There are other loads on the circuit, check wires.
78	78 MC WRONG RAM	Memorizer Fault	Replace Motor controller.
79	79 MC SENS MOT TEMP KO	Motor controller temperature Fault	Motor temperature sensor fault, replace sensor.
80	80 MC PHASE KO	Motor lose phase	check walking motor wiring(include U,V,W phases)

Fault Code	Display	Description	Solution
81	81 Left Front Otrg Coil Flt	Left Front Outrigger Coil Fault	check wiring, replace coil.
82	82 Left Rear Otrg Coil Flt	Left Rear Outrigger Coil Fault	check wiring, replace coil.
83	83 Right Front Otrg Coil Flt	Right Front Outrigger Coil Fault	check wiring, replace coil.
84	84 Right Rear Otrg Coil Flt	Right Rear Outrigger Coil Fault	check wiring, replace coil.
85	85 Outrigger Ext Coil Flt	Outrigger Extend Coil Fault	check wiring, replace coil.
86	86 Outrigger Ret Coil Flt	Outrigger Retract Coil Fault	check wiring, replace coil.
87	87 MC PUMP VMN NOT OK	Motor controller Power unit Fault	Pump power unit fault.
88	88 MC AUX BATT. SHORT.	Motor controller Brake contactor Fault	Replace Motor controller.
89	89 MC WRONG ZERO	Motor Voltage diagnose Fault	Replace Motor controller.
90	90 MC WRONG CONFIG	Motor controller A18/A21 signal Fault	check pin18 and 21.
91	91 MC INPUT MISMATCH	Motor controller Input signal mismatch	check input signal.
92	92 MC MOTOR STALL	Motor controller encoder defective or has open circuit, motor plugging turns beyond 16s.	Replace encoder.
93	93 MC SPARE FAULT	Motor controller Other faults	Replace Motor controller.
96	96 MC DRIVER SHORTED	Motor controller Contactor drive Fault	Main contractor coil fault, has open or short circuit.
97	97 MC VMN HIGH	Motor controller Power unit Fault	Loose contact of motor wire, Motor controller short circuit.
98	98 Platform Overload	Platform Overload Fault	Remove the excess load immediately.
LL	LL Tilt	Machine Tilted Beyond Safe Limits Fault	If the machine is tilted, find a way to make it level. If the machine is level, check the wiring to the tilt sensor and then the sensor itself.

For more information, please consult the appropriate Dingli Service Dept.

## **Transport and Lifting Instructions**



## **Observe and Obey:**

- Common sense and planning must be applied to control the movement of the machine when lifting it with a crane or forklift.
- Only qualified aerial lift operators should move the machine on or off the truck.
- ✓ The transport vehicle must be parked on a level surface.
- The transport vehicle must be secured to prevent rolling while the machine is being loaded.
- Be sure the vehicle capacity, loading
   surfaces and chains or straps are sufficient
   to withstand the machine weight. See the
   serial label for the machine weight.
- The machine must be on a level surface or secured before releasing the brakes.
- Do not allow the rails to fall when the snap pins are removed. Maintain a firm grasp on the rails when the rails are lowered.
- Do not drive the machine on a slope that exceeds the slope or side slope rating. See Driving on a Slope in the Operating Instructions section.
- ✓ If the slope of the transport vehicle bed exceeds the maximum slope rating, the machine must be loaded and unloaded using a winch as described.

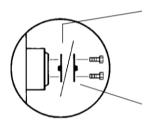
# Free-wheel Configuration for Winching

Chock the wheels to prevent the machine from rolling.

Release the wheel brakes by turning over the torque hub disconnect caps

Be sure the winch line is properly secured to the drive chassis tie points and the path is clear of all obstructions.

Reverse the procedures described to re-engage the brakes.



**Disengage Position** 

**Engage Position** 

## **Transport and Lifting Instructions**

## Securing to Truck or Trailer for

## Transit

Always chock the machine wheels in preparation for transport.

Retract and secure the extension deck(s).

Use the tie-down points on the chassis for anchoring down to the transport surface.

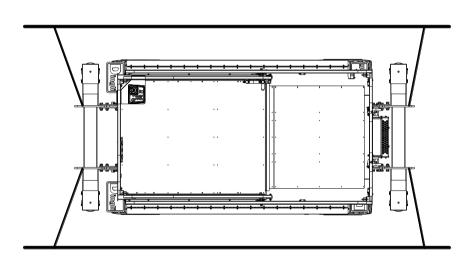
Use a minimum of four chains or straps.

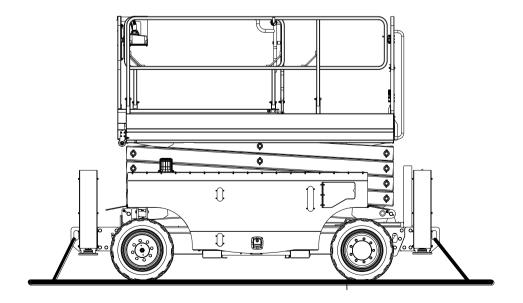
Use chains or straps of ample load capacity.

Turn the key switch to the off position and remove the key before transporting.

Inspect the entire machine for loose or unsecured items.

If the railings have been folded down, secure them with straps before transporting.





## **Transport and Lifting Instructions**



### **Observe and Obey:**

✓ Only qualified riggers should rig and lift the machine.

✓ Be sure the crane capacity, loading surfaces and straps or lines are sufficient to withstand the machine weight. See the serial plate for the machine weight.

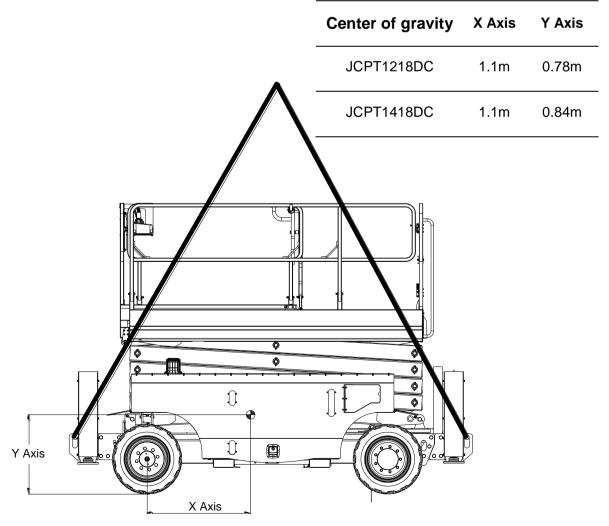
## **Lifting Instructions**

Fully lower the platform. Be sure the extension decks, controls and covers are secure. Remove all loose items on the machine.

Determine the center of gravity of your machine using the table and the picture on this page.

Attach the rigging only to the designated lifting points on the machine. There are two lifting points on each end of the machine.

Adjust the rigging to prevent damage to the machine and to keep the machine level.





## **Observe and Obey:**

- Only routine maintenance items specified in this manual shall be performed by the operator.
- Scheduled maintenance inspections shall be completed by qualified service technicians, according to the manufacturer's specifications and the requirements specified in this manual.

## **Maintenance Symbols Legend**

**NOTICE** The following symbols have been used in this manual to help communicate the intent of the instructions. When one or more of the symbols appear at the beginning of a maintenance procedure, it conveys the meaning below.



Indicates that tools will be required to perform this procedure.



Indicates that new parts will be required to perform this procedure.



Indicates that dealer service will be required to perform this procedure.

## **Pre-delivery Preparation Report**

The pre-delivery preparation report contains checklists for each type of scheduled inspection.

Make copies of the Pre-delivery Preparation report to use for each inspection. Store completed forms as required.

## **Maintenance Schedule**

There are five types of maintenance inspections that must be performed according to a schedule— daily, quarterly, semi-annually, annually, and two year. The Scheduled Maintenance Procedures Section and the Maintenance Inspection Report have been divided into five subsections—A, B, C, D, and E. Use the following chart to determine which group(s) of procedures are required to perform a scheduled inspection.

Inspection	Checklist
Daily or every 8 hours	А
Quarterly or every 250 hours	A+B
Semi-annually or every 500 hours	A+B+C
Annually or every 1000 hours	A+B+C+D
Two year or every 2000 hours	A+B+C+D+E

## **Maintenance Inspection Report**

The maintenance inspection report contains checklists for each type of scheduled inspection.

Make copies of the Maintenance Inspection Report to use for each inspection. Maintain completed forms for a minimum of 4 years or in compliance with your employer, jobsite and governmental regulations and requirements.

## **Pre-delivery Preparation Report**

#### **Fundamentals**

It is the responsibility of the dealer to perform the Pre-delivery Preparation.

The Pre-delivery Preparation is performed prior to each delivery. The inspection is designed to discover if anything is apparently wrong with a machine before it is put into service.

A damaged or modified machine must never be used. If damage or any variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in this manual.

#### Instructions

Use the operator's manual on your machine.

The Pre-delivery Preparation consists of completing the Pre-operation Inspection, the Maintenance items and the Function Tests.

Use this form to record the results. Place a check in the appropriate box after each part is completed. Follow the instructions in the operator's manual.

If any inspection receives an N, remove the machine from service, repair and re-inspect it. After repair, place a check in the R box.

#### Legend

Y = yes, completed N = no, unable to complete

R = repaired

#### Comments

Pre-Delivery Preparation	Y	Ν	R
Pre-operation inspection			
completed			
Maintenance items			
completed			
Function tests completed			

Model
Serial number
Date
Machine owner
Inspected by (print)
Inspector signature
Inspector title
Inspector company

## **Maintenance Inspection Report**

Model		
Serial number		
Date		
Hour meter		
Machine owner		
Inspected by (print)		
Inspector signature		
Inspector title		
Inspector company		
Instructions		
<ul> <li>Make copies of this report to inspection.</li> </ul>	use for each	
<ul> <li>Select the appropriate check type of inspection to be perfor</li> </ul>	. ,	
Daily or 8 hours	A	
Quarterly or 250 hours	A+ B	
Semi-annually or 500 hours Inspection:	A+B+C	
Annually or 1000 hours Inspection:	A+B+C+D	
Two year or 2000 hours Inspection:	A+B+C+D+E	

• Place a check in the appropriate box after each inspection procedure is completed.

• Use the step-by-step procedures in this section to learn how to perform these inspections.

• If any inspection receives an "N", tag and remove the machine from service, repair and re-inspect it. After repair, place a check in the "R' box.

#### Legend

- Y = yes, acceptable
- N = no, remove from service
- R = repaired

Checklist A	Y	Ν	R
A-1 Inspect the manuals and decals			
A-2 Pre-operation inspection			
A-3 Check the Batteries			
A-4 Test the Oscillate System			
A-5 Check the Hydraulic Oil Level			
A-6 Function tests			
Perform after 40 hours:			
A-7 30 day service			
Checklist B	Υ	Ν	R
B-1 Batteries			
B-2 Electrical wiring			
B-3 Tires and wheels			
B-4 Check the Oil Level in the Drive Hubs			
B-5 Emergency stop			
B-6 Key switch			
B-7 Horn (if equipped)			
B-8 Drive brakes			
B-9 Drive speed - stowed			
B-10 Drive speed - raised			
B-11 Drive speed - slow			
B-12 Tank venting system			
B-13 Test the down limit switches			
B-14 Test the up limit switches			
B-15 Test the Flashing Beacons			
Checklist C	Υ	Ν	R
C-1 Platform overload (if equipped)			
C-2 Down Limit Switch Descent Delay			
C-3 Breather cap - models with optional oil			
Checklist D	Y	Ν	R
D-1 Scissor arm wear pads			
D-2 Hydraulic filter			
D-3 Replace the Drive Hub Oil			
Checklist E	Y	Ν	R
E-1 Hydraulic oil			

## **Checklist A Procedures**

#### A-1

#### Inspect the Manuals and Decals

Maintaining the operator's manual in good condition is essential to safe machine operation. Manuals are included with each machine and should be stored in the container provided in the platform. An illegible or missing manual will not provide safety and operational information necessary for a safe operating condition.

In addition, maintaining all of the safety and instructional decals in good condition is mandatory for safe machine operation. Decals alert operators and personnel to the many possible hazards associated with using this machine. They also provide users with operation and maintenance information. An illegible decal will fail to alert personnel of a procedure or hazard and could result in unsafe operating conditions.

- 1 Check to make sure that the operator manual is present and complete in the storage container on the platform.
- 2 Examine the pages of manual to be sure that they are legible and in good condition.
- Result: The operator manual is appropriate for the machine and the manual are legible and in good condition.
- Result: The operator's manual is not appropriate for the machine or the manual is not in good condition or is illegible.
   Remove the machine from service until the manual is replaced.
- 3 Open the operator's manual to the decals inspection section. Carefully and thoroughly inspect all decals on the machine for legibility and damage.

- Result: The machine is equipped with all required decals, and all decals are legible and in good condition.
- Result: The machine is not equipped with all required decals, or one or more decals are illegible or in poor condition. Remove the machine from service until the decals are replaced.
- 4 Always return the manual to the storage container after use.

Note: Contact your authorized DINGLI distributor or DINGLI Industries if replacement manuals or decals are needed.

#### A-2

#### Perform Pre-operation Inspection

Completing a Pre-operation Inspection is essential to safe machine operation. The Pre-operation Inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests. The Pre-operation Inspection also serves to determine if routine maintenance procedures are required.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the Operator's Manual on your machine.

#### A-3

#### **Check the Batteries**

 $I_{0}$ 

Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.

**WARNING** Electrocution hazard. Contact with hot or live circuits may result in death or serious injury. Remove all rings, watches and other jewelry.

**WARNING** Bodily injury hazard. Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Be sure that the battery cable connections are tight and free of corrosion.
- 3 Be sure that the battery hold-down bars are secure.
- 4 Remove the battery vent caps.
- 5 Check the battery acid level. If needed, replenish with distilled water to the bottom of the battery fill tube. Do not overfill.
- 6 Install the vent caps.

#### A-4

#### Test the Oscillate System

The oscillate system is designed so that all four tires maintain firm contact with the ground on unlevel terrain, improving traction and machine stability.

Proper axle oscillation is essential to safe machine operation. If the axle oscillation system is not operating correctly, the stability of the machine is compromised and it may tip over.

#### Test the Oscillate System (stowed position)

- 1 Drive the left steer tire up onto a 10 cm high ramp.
- Result: All four tires should maintain firm contact with the ground.
- 2 Drive the right steer tire up onto a 10 cm high ramp.
- Result: All four tires should maintain firm contact with the ground.

Note: Verify that there are no fault codes shown on ground control display.

#### Test the Oscillate System (elevated position)

- 3 Press the lift function select button. Raise the platform approximately 2.4 m from the ground.
- Drive the left steer tire into a 10 cm deep 4 hole.
- Result: All four tires should maintain firm contact with the ground.
- 5 Drive the right steer tire into a 10 cm deep hole.
- Result: All four tires should maintain firm contact with the ground.

Note: Verify that there are no fault codes shown on ground control display.

## A-5

#### Check the Hydraulic Oil Level

10

Maintaining the hydraulic oil at the proper level is essential to machine operation. Improper hydraulic oil levels can damage hydraulic components. Daily checks allow the inspector to identify changes in oil level that might indicate the presence of hydraulic system problems.

#### NOTICE

Perform this procedure with the platform in the stowed position

- Visually inspect the sight of hydraulic oil 1 level from the side of the hydraulic oil tank.
- Result: The hydraulic oil level should be within the top 5 cm of the tank.
- 2 Add oil if necessary. Do not overfill.

#### NOTICE **Original Hydraulic oil** specifications: L-HV46

Customers shall choose the appropriate hydraulic oil according to the ambient temperature used.

Example: L-HV32 or L-HV68

#### A-6

#### **Perform Function Tests**

Completing the function tests is essential to safe machine operation. Function tests are designed to discover any malfunctions before the machine is put into service. A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the Operator's Manual on your machine.

#### A-7

#### Perform 30 Day Service



The 30 day maintenance procedure is a one time procedure to be performed after the first 30 days or 40 hours of usage. After this interval, refer to the maintenance tables for continued scheduled maintenance.

1 Perform the following maintenance procedures:

• B-3 Inspect the Tires, Wheels and Castle Nut Torque

• B-4Check the Oil Level in the Drive Hubs

• D-2 Replace the Hydraulic Tank Return Filter Element

## **Checklist B Procedures**

B-1

#### **Inspect the Batteries**



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.

**WARNING** Electrocution / burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

**WARNING** Bodily injury hazard. Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Release the battery pack latch and open the Batteries tray.
- 3 Be sure that the battery cable connections are free of corrosion.

Note: Adding terminal protectors and a corrosion preventative sealant will help eliminate corrosion on the battery terminals and cables.

- 4 Be sure that the battery retainers and cable connections are tight.
- 5 Fully charge the batteries. Allow the batteries to rest 24 hours before performing this procedure to allow the battery cells to equalize.

# Models without maintenance-free or sealed batteries:

- 6 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 7 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
  - Add 0.004 to the reading of each cell for every 5.5° C above 26.7° C.
  - Subtract 0.004 from the reading of each cell for every 5.5° C below 26.7° C.
- Result: All battery cells display an adjusted specific gravity of 1.277 or higher. The battery is fully charged. Proceed to step 11.
- Result: One or more battery cells display a specific gravity of 1.217 or below. Proceed to step 8.
- 8 Perform an equalizing charge OR fully charge the batteries and allow the batteries to rest at least 6 hours.
- 9 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 10 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
  - Add 0.004 to the reading of each cell for every 5.5° C above 26.7° C.
  - $\bullet$  Subtract 0.004 from the reading of each cell for every 5.5° C below 26.7° C.
- Result: All battery cells display a specific gravity of 1 .277 or greater. The battery is

fully charged. Proceed to step 11.

- Result: The difference in specific gravity readings between cells is greater than 0.1 OR the specific gravity of one or more cells is less than 1.177. Replace the battery.
- 11 Check the battery acid level. If needed, replenish with distilled water to 3 mm below the bottom of the battery fill tube. Do not overfill.
- 12 Install the vent caps and neutralize any electrolyte that may have spilled.

#### All models:

- 13 Check each battery pack and verify that the batteries are wired correctly.
- 14 Inspect the battery charger plug and pigtail for damage or excessive insulation wear. Replace as required.
- 15 Connect the battery charger to a properly grounded 110 230V / 50 60 Hz single phase AC power supply.
- Result: The charger should operate and begin charging the batteries.
- Result: If, simultaneously, the charger alarm sounds and the LEDs blink, correct the charger connections at the fuse and battery. The charger will then operate correctly and begin charging the batteries.

Note: For best results, use an extension of adequate size with a length no longer than 15m.

Note: If you have any further questions regarding the battery charger operation, please contact the DINGLI Service Department.

#### B-2

#### Inspect the Electrical Wiring

\*/

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining electrical wiring in good condition is essential to safe operation and good machine performance. Failure to find and replace burnt, chafed, corroded or pinched wires could result in unsafe operating conditions and may cause component damage.

**WARNING** Electrocution / burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Inspect the underside of the chassis for damaged or missing ground strap(s).
- 2 Inspect the following areas for burnt, chafed, corroded and loose wires:
  - · Ground control panel
  - Hydraulic Tank Tray
  - · Batteries tray
  - · Platform controls
- 3 Turn the key switch to ground control. Pull out the platform and ground red Emergency Stop button to the on position.
- 4 Raise the platform approximately 4.0 m from the ground.
- 5 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 6 Lower the platform onto the safety arm.

**A WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering

the platform.

- 7 Inspect the center chassis area and scissor arms for burnt, chafed and pinched cables.
- 8 Inspect the following areas for burnt, chafed, corroded, pinched and loose wires:
  - · Scissor arms
  - · ECU to platform controls
  - · Power to platform wiring
- 9 Inspect for a liberal coating of dielectric grease in the following locations:
  - · Between the ECU and platform controls
  - · All wire harness connectors Level sensor
- 10 Raise the platform and return the safety arm to the stowed position.
- 11 Lower the platform to the stowed position and turn the machine off.

#### B-3

# Inspect the Tires and Wheels (including castle nut torque)



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the tires and wheels in good condition is essential to safe operation and good performance. Tire and/or wheel failure could result in a machine tip-over. Component damage may also result if problems are not discovered and repaired in a timely fashion.

- 1 Check the tire surface and sidewalls for cuts, cracks, punctures and unusual wear.
- 2 Check each wheel for damage, bends and cracks.
- 3 Check each bolt for proper torque.

Bolt torque, dry	230Nm
Bolt torque, lubricated	176Nm

#### **B-4**

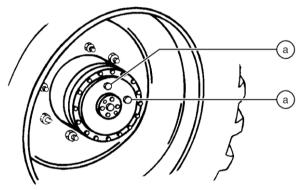
#### Check the Oil Level in the Drive Hubs



Dingli requires that this procedure be performed every 250 hours or quarterly, whichever comes

Failure to maintain proper drive hub oil levels may cause the machine to perform poorly and continued use may cause component damage.

1 Drive the machine to rotate the hub until the plugs are located one on top and the other at 90 degrees.



a drive hub plugs

- 2 Remove the plug located at 90 degrees and check the oil level.
- ⊙ Result: The oil level should be even with the bottom of the side plug hole.
- 3 If necessary, remove the top plug and add oil until the oil level is even with the bottom of the side plug hole.
- 4 Apply pipe thread sealant to the plug(s), and then install the plug(s) in the drive hub.
- 5 Repeat this procedure for each drive hub.

**Original oil specifications:** 

```
NOTICE
80W-90
```

#### B-5

#### **Test the Emergency Stop**

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

A properly functioning Emergency Stop is essential for safe machine operation. An improperly operating red Emergency Stop button will fail to shut off power and stop all machine functions, resulting in a hazardous situation.

As a safety feature, selecting and operating the ground controls will override the platform controls, except the platform red Emergency Stop button.

- Turn the key switch to ground control. Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Push in the red Emergency Stop button at the ground controls to the off position.
- Result: No machine functions should operate.
- Turn the key switch to platform control. Pull out the platform and ground red
   Emergency Stop button to the on position.
- 4 Push down the red Emergency Stop button at the platform controls to the off position.
- Result: No machine functions should operate.

Note: The red Emergency Stop button at the ground controls will stop all machine operation, even if the key switch is switched to platform control.

#### B-6

#### **Test the Key Switch**

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper key switch action and response is essential to safe machine operation. The machine can be operated from the ground or platform controls and the activation of one or the other is accomplished with the key switch. Failure of the key switch to activate the appropriate control panel could cause a hazardous operating situation.

Perform this procedure from the ground using the platform controls. Do not stand in the platform.

- 1 Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Turn the key switch to platform control.
- 3 Check the platform up/down function from the ground controls.
- Result: The machine functions should not operate.
- 4 Turn the key switch to ground control.
- 5 Check the machine functions from the platform controls.
- Result: The machine functions should not operate.
- 6 Turn the key switch to the off position.
- $\odot$  Result: No function should operate.

#### B-7

# Test the Automotive-style Horn (if equipped)

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

The horn is activated at the platform controls and sounds at the ground as a warning to ground personnel. An improperly functioning horn will prevent the operator from alerting ground personnel of hazards or unsafe conditions.

- Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Push down the horn button at the platform controls.
- $\odot$  Result: The horn should sound.

#### B-8

**Test the Drive Brakes** 



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper brake action is essential to safe machine operation. The drive brake function should operate smoothly, free of hesitation, jerking and unusual noise.

Hydraulically-released individual wheel brakes can appear to operate normally when not fully operational.

Perform this procedure with the machine on a firm level surface that is free of obstructions, with the platform extension deck fully retracted and the platform in the stowed position.

- 1 Mark a test line on the ground for reference.
- Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the test line.
- 6 Bring the machine to top drive speed before reaching the test line. Release the function enable switch or the joystick when your reference point on the machine crosses the test line.
- 7 Measure the distance between the test line and your machine reference point.
- Result: The machine stops within the specified braking distance. No action required.

 Result: The machine does not stop within the specified braking distance.

Note: The brakes must be able to hold the machine on any slope it is able to climb.

8 Replace the brakes and repeat this procedure beginning with step 1.

#### Braking distance, maximum

High range on paved surface

<150cm

#### B-9

# Test the Drive Speed - Stowed Position



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes over the finish line. Refer to specifications.

#### B-10

# Test the Drive Speed - Raised Position



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Press the lift function select button.
- 4 Press and hold the function enable switch on the joystick.
- 5 Raise the platform approximately 2.4 m from the ground.
- 6 Press the drive function select button.
- 7 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 8 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 9 Continue at full speed and note the time when your reference point on the machine passes over the finish line. The time is less than 98 sec.

#### B-11

#### Perform Hydraulic Oil Analysis

# <u>//</u>

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test. See E-1, Test or Replace the Hydraulic Oil.

#### B-12

## Inspect the Hydraulic Tank Cap Venting System



DINGLI requires that this procedure be performed quarterly or every 250 hours, whichever comes first. Perform this procedure more often if dusty conditions exist.

A free-breathing hydraulic tank cap is essential for good machine performance and service life. A dirty or clogged cap may cause the machine to perform poorly. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove the breather cap from the hydraulic tank.
- 2 Check for proper venting.
- Result: Air passes through the breather cap.
- Result: If air does not pass through the cap, clean or replace the cap. Proceed to step 3.

Note: When checking for positive tank cap venting, air should pass freely through the cap.

- 3 Using a mild solvent, carefully wash the cap venting system. Dry using low pressure compressed air. Repeat step 2.
- 4 Install the breather cap onto the hydraulic tank.

### B-13

#### **Test the Down Limit Switch**



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance. Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform these procedures with the machine on a firm, level surface that is free of obstructions.

- 1 Remove the platform controls from the platform.
- 2 Turn the key switch to platform control.
- 3 Press the speed select button.
- Result: the light will turn on. The machine is functioning properly.
- Result: the light will turn off Replace the down limit switch.
- 4 Press the Lift function select button
- 5 Raise the platform 4.0 m.
- 6 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 7 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

**WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

8 Rotate the roller arm of the limit switch 90 degrees in an downwards direction.
 Activate the switch contacts.

- Result: the High speed select button light will turn on when press the drive speed button. The machine is functioning properly.
- Result: the High speed select button light will turn off when press the drive speed button. Replace the down limit switch.
- 9 Raise the platform and return the safety arm to the stowed position.
- 10 Lower the platform to the stowed position.

#### B-14

#### Test the Up Limit Switch



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance.

Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform these procedures with the machine on a firm, level surface that is free of obstructions.

- 1 Turn the key switch to ground control and raise the platform approximately 4.0m from the ground.
- 2 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

**WARNING** Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 4 While raising the platform from the ground controls, push in the roller of the up limit switch to activate the limit switch.
- Result: The platform stops raising. The machine is functioning properly.
- Result: The platform continues to raise.Adjust or replace the up limit switch.
- 5 Put the safe arm to home position.
- 6 Lower the platform to the stowed position.

#### B-15

#### **Test the Flashing Beacons**

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Flashing beacons are used to alert operators and ground personnel of machine proximity and motion. The flashing beacons are located on both sides of the machine.

- Turn the key switch to ground control. Pull out the platform and ground red Emergency Stop button to the on position.
- $\odot$  Result: The beacons should flash.
- 2 Turn the key switch to platform controls.
- $\odot$  Result: The beacons should flash.

## **Checklist C Procedures**

#### C-1

# Test the Platform Overload System (if equipped)



DINGLI requires that this procedure be performed every 500 hours or six months, whichever comes first OR when the machine fails to lift the maximum rated load.

Testing the platform overload system regularly is essential to safe machine operation. Continued use of an improperly operating platform overload system could result in the system not sensing an overloaded platform condition. Machine stability could be compromised resulting in the machine tipping over.

**A WARNING** Perform this procedure with the machine on a firm, level surface.

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

- Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Determine the maximum platform capacity.
- 3 Using a suitable lifting device, place an appropriate test weight equal to the maximum platform capacity in the center of the platform floor.
- Result: The overload alarm at the platform controls should not sound, indicating a normal condition.
- Result: The overload alarm at the platform controls sounds. Calibrate the platform overload system.

- 4 Add an additional weight to the platform not to exceed 30% of the maximum rated load.
- Result: The overload alarm at the platform controls sound, indicating a normal condition.
- Result: The overload alarm at the platform controls does not sound. Calibrate the platform overload system.
- 5 Test all machine functions from the platform controls.
- Result: All platform control functions should operate.
- 6 Turn the key switch to ground controls
- 7 Test all machine functions from the ground controls
- Result: All ground control functions should not operate.
- 8 Lift the test weight off the platform floor using a suitable lifting device.
- Result: The overload alarm at the platform controls should not sound, indicating a normal condition.
- Result: The overload alarm at the platform controls sounds. Calibrate the platform overload system.
- 9 Test all machine functions from the ground controls.
- Result: All ground control functions should operate.
- 10 Turn the key switch to platform controls.

- 11 Test all machine functions from the platform controls.
- Result: All platform control functions should operate.

#### C-2

# Down Limit Switch Descent Delay (if equipped)

- 1 Turn the key switch to platform controls.
- 2 Raise the platform approximately 3 m.
- 3 Lower the platform until the down limit switch activates and the platform stops lowering. Quickly release the controls and then immediately attempt to lower the platform to the stowed position.
- Result: The platform stops for 4 to 6 seconds. Release the joystick and proceed to step 4.
- $\ensuremath{\square}$  Result: The platform does not stop.
- 4 Lower the platform to the stowed position.
- 5 Push in the red Emergency Stop button to the off position.

#### Check the Down Limit Switch

#### Height

- 1 Turn the key switch to platform controls.
- 2 Raise the platform approximately 3 m.
- 3 Lower the platform until the down limit switch activates and the platform stops lowering.
- 4 Push in the red Emergency Stop button to the off position.
- 5 Measure the distance between the working surface and the platform deck.

JCPT1218DC	1.8 to 2.0m
JCPT1418DC	2.0 to 2.2m

C-3

# Replace the Hydraulic Tank Breather Cap



DINGLI requires that this procedure be performed every 500 hours or semi-annually, whichever comes first.

The hydraulic tank is a vented-type tank. The breather cap has an internal air filter that can become clogged or, over time, can deteriorate. If the breather cap is faulty or improperly installed, impurities can enter the hydraulic system which may cause component damage. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove and discard the hydraulic tank breather cap.
- 2 Install a new cap onto the tank.

## **Checklist D Procedures**

D-1

#### **Check the Scissor Arm Wear Pads**



DINGLI requires that this procedure be performed every 1000 hours or annually, whichever comes first.

Maintaining the condition of the scissor arm wear pads is essential to safe machine operation. Continued use of worn out wear pads may result in component damage and unsafe operating conditions.

- 1 Measure the thickness of each platform scissor arm slider blocks at the non-steer end of the machine.
- Result: The measurement is 106 mm or more. Proceed to step 2.
- Result: The measurement is less than 106 mm. Replace both wear pads.
- 2 Measure the thickness of each chassis scissor arm upper and lower slider wear pads at the non-steer end of the machine.
- $\odot$  Result: The measurement is 8 mm or more.
- Result: The measurement is less than 8 mm. Replace both wear pads.

### D-2

### Replace the Hydraulic Tank Return Filter Element



DINGLI requires that this procedure be performed every 1000 hours or annually, whichever comes first.

Replacement of the hydraulic tank return filter is essential for good machine performance and service life. A dirty or clogged filter may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require that the filter be replaced more often.

**A CAUTION** Bodily injury hazard.Beware of hot oil. Contact with hot oil may cause severe burns.

 Remove the filter with an oil filter wrench.
 Clean the area where the hydraulic oil filter meets the filter head.

**A WARNING** Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Note: The hydraulic filter is mounted on the hydraulic tank.

- 2 Apply a thin layer of fresh oil to the new oil filter gasket.
- 3 Install the new filter and tighten it securely by hand.
- 4 Use a permanent ink marker to write the date and number of hours from the hour meter on the filter.
- 5 Clean up any oil that may have spilled during the replacement procedure.

- 6 Pull out the platform and ground red Emergency Stop button to the on position.
- 7 Raise the platform approximately 1 m.
- 8 Inspect the filter and related components to be sure that there are no leaks.

#### D-3

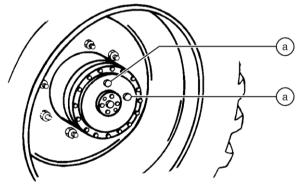
#### **Replace the Drive Hub Oil**



Note: Dingli specifications require that this procedure be performed every 1000 hours or annually, whichever comes first.

Replacing the drive hub oil is essential for good machine performance and service life. Failure to replace the drive hub oil at yearly intervals may cause the machine to perform poorly and continued use may cause component damage.

- 1 Select the drive hub to be serviced. Drive the machine until one of the two plugs is at the lowest point.
- 2 Remove both plugs and drain the oil into a suitable container.
- 3 Drive the machine until one of the two plugs is at the highest point.



a drive hub plugs

- 4 Fill the hub until the oil level is even with the bottom of the lowest plug hole.
- 5 Install the plugs into the drive hub.
- 6 Repeat this procedure for each drive hub.

## **Checklist E Procedure**

E-1

Test or Replace the Hydraulic Oil



DINGLI requires that this procedure be performed every 2000 hours or every two years, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

# **NOTICE** Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test.

Note: Perform this procedure with the platform in the stowed position.

**WARNING** Electrocution / burn hazard: Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

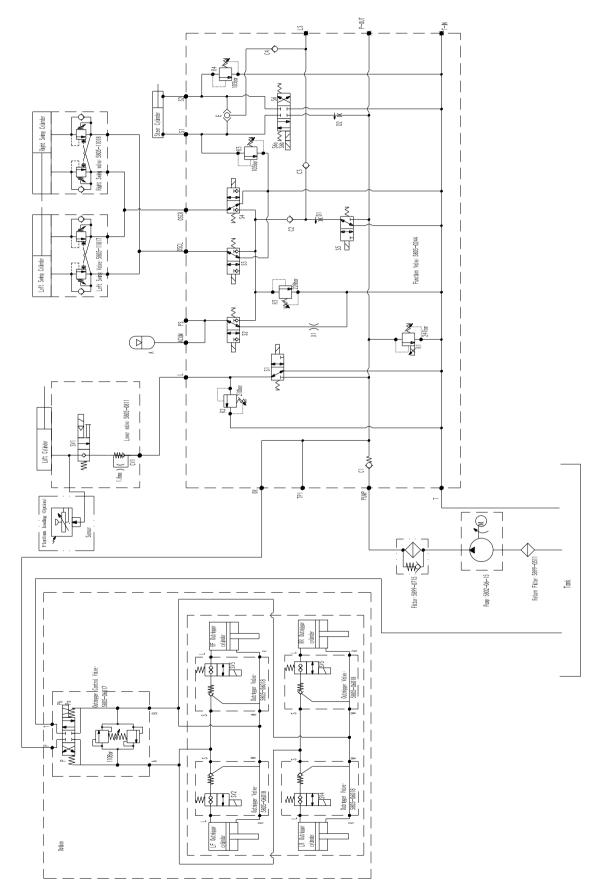
**WARNING** Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 1 Disconnect the battery pack from the machine.
- 2 Open the power unit module cover.
- 3 Remove the oil drain plug at bottom Drain all of the oil into a suitable container.
- 4 Tag and disconnect the hydraulic tank return line from the hydraulic filter head and remove the line from the tank. Cap the fitting on the filter head.
- 5 Remove the hydraulic tank retaining fasteners and remove the hydraulic tank from the machine.
- 6 Remove the breather cap from the hydraulic tank.
- 7 Tag and disconnect the hydraulic pump inlet line and remove the line from the tank. Cap the fitting on the pump.
- 8 Disconnect the hydraulic filter inside the hydraulic tank.
- 9 Clean the inside of the hydraulic tank using a mild solvent. Allow the tank to dry completely.
- 10 Install the hydraulic filter inside the hydraulic tank.
- 11 Tighten the drain plug.
- 12 Install the breather cap onto the hydraulic tank.
- 13 Install the hydraulic tank and install and tighten the hydraulic tank retaining fasteners.
- 14 Install the hydraulic pump inlet line into the tank. Install the fitting onto the pump and torque.

- 15 Install the hydraulic pump return line into the tank. Install the fitting onto the hydraulic filter head and torque.
- 16 Add the tank with hydraulic oil until the fluid is equal in the hydraulic tank.

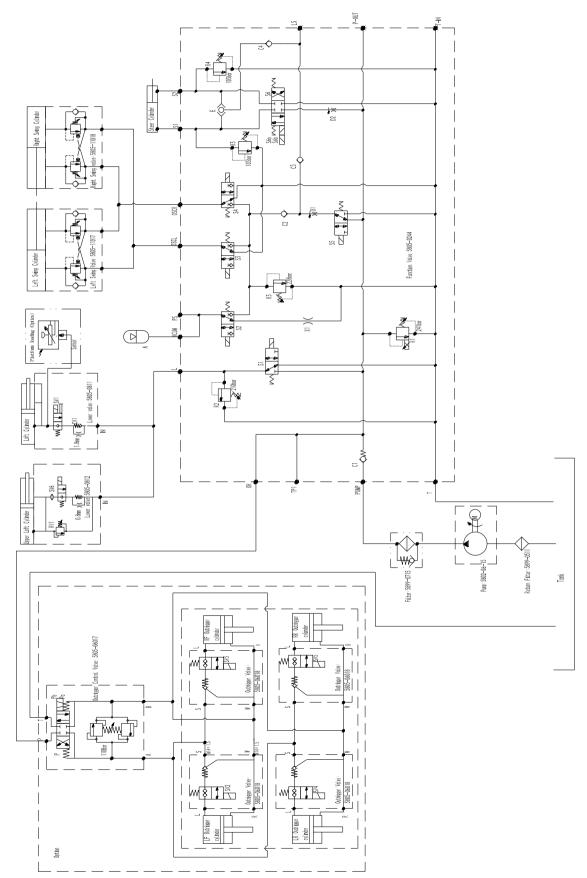
**WARNING** Component damage hazard. The pump can be damaged if operated without oil. Be careful not to empty the hydraulic tank while in the process of filling the hydraulic system. Do not allow the pump to cavitate.

## Schematic



## Hydraulic Schematic - JCPT1218DC

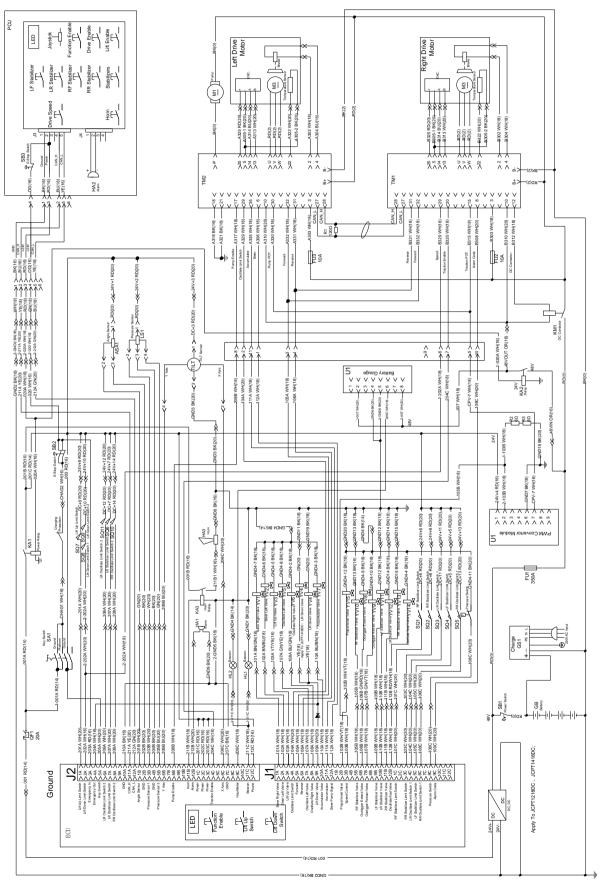
## Schematic



## Hydraulic Schematic - JCPT1418DC

## Schematic

## **Electrical Schematic**



## Inspection and Repair Log

## Inspection and Repair Log

Date	Comments